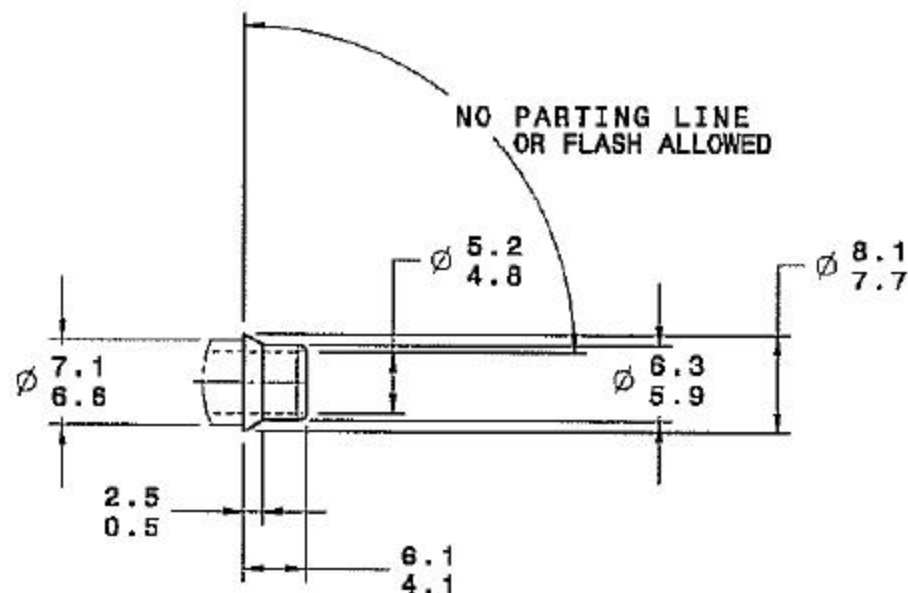
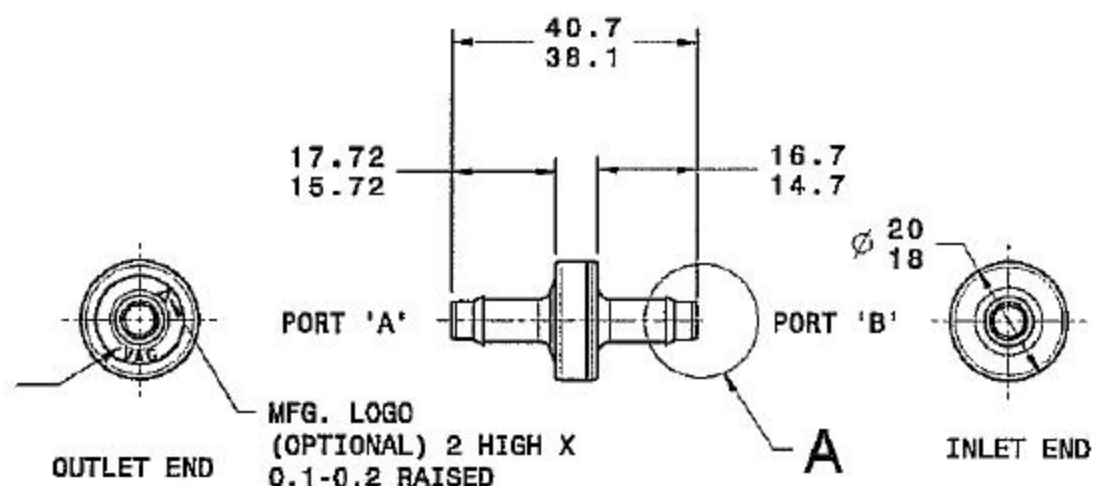


TEXT 'VAC'
2 HIGH X 0.1-0.2
RAISED



VIEW IN CIRCLE A
SCALE 2:1

WITH 3 PSI APPLIED TO PORT "A" VALVE MUST NOT LEAK MORE THAN 10 CCM THROUGH PORT "B".

WITH 3 PSI APPLIED TO PORT "A" AND PORT "B" CAPPED. THE VALVE MUST NOT LEAK MORE THAN 10 CCM.

WITH 13 IN. Hg VACUUM APPLIED TO PORT "A" . THE FLOW FROM PORT "B" TO PORT "A" MUST BE 2.7 CFM MINIMUM.

100% LEAK TEST AT 3psi - LEAK NOT TO EXCEED 2 SCCM. (A)

MPC PROVIDES NO WELD STRENGTH GUARANTEE. (B1)

MATERIAL:
HOUSING: POLYPROPYLENE
COLOR: NATURAL

DIAPHRAGM:
VITON

(B1)	NOTE UPDATED	071218	GHK	CHABA	BRYIR	TONTYR
(A)	ADDED NOTE	071208	GHK	CHABA	BRYIR	TONTYR
	REDRAWN IN VS		GHK			
REV	DESCRIPTION	DATE	DRAWN	CHECKED	ENG. APPROVAL	AQP

WAS:

LAYOUT NUMBER:



MPC

DO NOT SCALE

NUMBER OF DECIMAL PLACES DOES NOT IMPLY A TOLERANCE

DRAWN BY GHK	CHECKED BY	DESIGNED BY	SCALE 1:1
DATE	DATE	DATE	DRAWING SIZE B
PRD ENGINEER	MFG ENGINEER	QC	TOOL ENGINEER
DATE	DATE	DATE	DATE

CUSTOMER NUMBER	DATE	REV
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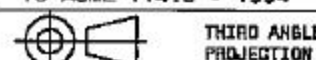
MATERIAL NOTED

DRAWING TITLE	MODEL REV	DRAWING REV	SHEET
CHECK VALVE	A	B	1/1
DRAWING NUMBER A1178			

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WEIGHT (kg)	METRIC
VOLUME (MM ³)	LINEAR DIMENSIONS ARE MM UNLESS NOTED

THIS DRAWING CONFORMS TO ASME Y14.5 - 1994



THIRD ANGLE PROJECTION

UNLESS OTHERWISE SPECIFIED

MAX COMBINED PARTING LINE FLASH AND MISMATCH TO BE

SURFACE FINISH
EXTERIOR
INTERIOR